

Work Order ID 66042

Thursday, February 03, 2011 7:33:38 AM

Page 1

Item ID: D206-648-013

Revision ID:

Item Name: GHW Modification

Start Date: 2/3/2011 Start Qty: 3.00

Required Date: 2/4/2011 Req'd Qty: 3.00

Reference:

Approvals: Process Plan:  Date:

QC: Date:

Accept

Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D206-648-013
CHG002*Subtotal*

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

100/2/3 *(2)*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*Subtotal**(2)*

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Page 2

Item ID: D206-648-013

Accept

Revision ID:

Item Name: GHW Modification

Start Date: 2/3/2011 Start Qty: 3.00

Required Date: 2/4/2011 Req'd Qty: 3.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-648-013

REV. B

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Copy (2)

MF 11-02-04

Picklist Print

Thursday, February 03, 2011 7:33:35 AM

Page 1

Work Order ID: 66042

Parent Item: D206-648-013

Parent Item Name: GHW Modification



Start Date: 2/3/2011

Required Date: 2/4/2011

Start Qty: 3.00 *2*

Required Qty: 3.00

Comments: IPP Rev:A: 05.09.23: New issue KJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C37A

Purchased

No

110

Each

16.0000

4

128

BOLT

Location

Loc Qty

Loc Code

ST353

1

114801

1

ST354

15

116381

15

AN960C10

NAS1149C0363
R

Purchased

No

110

Each

0.0000

4

116381
128

WASHER

D2652

Manufactured

No

110

Each

324.0000

8

2416

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST020

280

61645

1

64267

70

64770

103

65049

106

64267

Picklist Print

Thursday, February 03, 2011 7:33:35 AM

Page 2

Work Order ID: 66042

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 2/3/2011

Required Date: 2/4/2011

Start Qty: 3.00 *2*

Required Qty: 3.00

D3414-041

Manufactured No

110 Each

7.0000



Lug Assembly



Location

Loc Qty

Loc Code

ST420

3

62593 *BLUE*

3

ST473

4

64782

4

Purchased No

110 Each

1,490.000

MS2T043-3



Nut



Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

1414

112314

1414

64782
+28

112314

64/2/3 (2)

[Signature]

Thursday, February 03, 2011 7:33:35 AM

Shop Packet Print

Page 2

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

8

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/16/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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Page 1

Item ID: D206-648-013

Accept



Setup Start



Revision ID:

Stop



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Tooling:

Date:

Run Start



QC: Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

CL 1/10 2/03

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



Memo

0.00

Control